

Work Order ID 68451

Wednesday, April 13, 2011 2:58:28 PM

Page 1

Item ID: D3032-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Spacer

Start Date: 4/13/2011 Start Qty: 6.00

Cust Item ID:

Required Date: 4/18/2011 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

11-4-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3032

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

Cut part as per dwg D3032 ☐ Debur & Tumble

⇒ m-h 11/04/18

6x

110

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

6 φ 11/04/18

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

m 11 04 19 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST 177

0.00



Packaging

Memo

0.00

Packaging

01B11/04/19

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/20 ME11-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Wednesday, April 13, 2011 2:58:23 PM

Page 1

Work Order ID: 68451



Parent Item: D3032-1



Parent Item Name: Spacer


Start Date: 4/13/2011

Required Date: 4/18/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP B 01.06.08 Removed primer EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.050  2024-T3 .050 sheet		Purchased	No			110	sf	26.0000	0.1396	0.881684			

Location

MAT22

114968 ✓

Loc Qty

26

26

Loc Code



M-1 11/04/18
0.881684

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

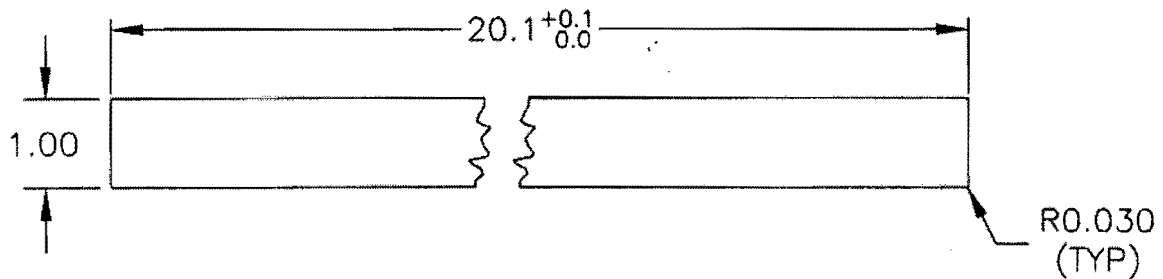
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NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3032	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPACER	SCALE 1:2
A	01.05.18	NEW ISSUE	

68451.



D3032-1

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.050 THICK
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30 #

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